

## Preventive Maintenance – Less Downtime

With our Kjellberg Service Packages we offer you individual maintenance services. The customized packages include all original components, which are recommended for the yearly maintenance corresponding with the operating year or operating hours, respectively. In the following you can see a list of all available maintenance packages with their respective article numbers as well as an overview of the included components.

### Maintenance packages \* HiFocus 600i

Paket	Artikelnummer	Bezeichnung
01.01	.11.036.302WART01	HiFocus 600i maintenance package 1st year/ 1000h
01.02	.11.036.302WART02	HiFocus 600i maintenance package 2nd year/2000h
01.03	.11.036.302WART03	HiFocus 600i maintenance package 3rd year/ 3000h
01.04	.11.036.302WART04	HiFocus 600i maintenance package 4th year/ 4000h
01.05	.11.036.302WART05	HiFocus 600i maintenance package 5th year/ 5000h
01.06	.11.036.302WART06	HiFocus 600i maintenance package 6th year/ 6000h
01.07	.11.036.302WART07	HiFocus 600i maintenance package 7th year/ 7000h
01.08	.11.036.302WART08	HiFocus 600i maintenance package 8th year/ 8000h
01.09	.11.036.302WART09	HiFocus 600i maintenance package 9th year/ 9000h
01.10	.11.036.302WART10	HiFocus 600i maintenance package 10th year/10000h
01.11	.11.036.302WART11	HiFocus 600i maintenance package 11th year/11000h
01.12	.11.036.302WART12	HiFocus 600i maintenance package 12th year/12000h

\* The packages are based on a regular (yearly) maintenance according to the components change plan.

### Advantages of the maintenance packages:

- Use of high-quality original spare parts
- Easy selection based on the operating year/hours
- Always up to date according to the components change plan

If you operate a system with special voltages, we will check your requirements and prepare an individual offer.

Please always state the serial number of your plasma cutting system with your order.

### Overview of the components change plan of power source

Name	Component	Packages											
		01.01	01.02	01.03	01.04	01.05	01.06	01.07	01.08	01.09	01.10	01.11	01.12
Main contactor	Q1				1				1				1
Contact nozzle-workpiece	K4	1	1	1	1	1	1	1	1	1	1	1	1
Auxiliary contact	zu K4	2	2	2	2	2	2	2	2	2	2	2	2
Contact HF-ignition unit	K6	1	1	1	1	1	1	1	1	1	1	1	1
Main fan	M1					1					1		
Fan rectifier	M2/M3					2					2		
Coolant filter element		1	1	1	1	1	1	1	1	1	1	1	1
Filter mat PCB-box		1	1	1	1	1	1	1	1	1	1	1	1
Fan inverter module	A5:M1-M2					2					2		
Filter mat inverter module		1	1	1	1	1	1	1	1	1	1	1	1



Overview of the components change plan of power module 

Name	Component	Packages													
Main contactor	Q1					1					1				1
Main fan	M1							1					1		
Fan rectifier	M2/M3							2					2		
Filter mat PCB-box		1	1	1	1	1	1	1	1	1	1	1	1	1	1
Kjellfrost -15°C / 20l		4	4	4	4	4	4	4	4	4	4	4	4	4	4

