

Processing information

Polarity:



Moistured electrodes should be re-dried at 70 °C for about 30 minutes. The electrode should be set to base material as horizontal as possible. Working speed is increased by slight pushing movements in the direction of working. In enclosed rooms it is necessary to suction the welding fumes.

Application

Electrode with a special coating for gouging of metallic materials like stainless and unalloyed steel, copper, bronze und aluminium. This electrode ignites easily and produces a stable arc with strong blowing action. The slots are clean and smooth.

Field



use

Electrode for Gouging

Materials

Metallic Materials

Welding Current, Packaging

Item no.	Dm./Länge [mm]	Amperage [A]	kg/Pack	= Piece/Pack	kg/1000 Pc.
00.992.323	3,25/350	100 - 140	4,0	112	35,7
00.992.403	4,00/350	130 - 170	3,3	62	53,2



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