

Q-Gas O<sub>2</sub>

ALWAYS ON

## Automatic Plasma Gas Unit

### For cutting mild steel

- ✓ Plasma gas control unit for excellent cutting and marking results
- ✓ Tailormade gas mixtures for all applications & technologies
- ✓ Stable gas parameters for highest reproducibility

### Kjellberg-Technologies

Q-Hole | Q-Mark | Q-Notch |

contour cut | contour cut | silent CUT  
SPEED

Technical data	Q 1500 Q 1500 plus	Q 3000 Q 3000 plus
Cutting current	5 - 150 A	5 - 300 A
Marking current		5 - 50 A
Cutting range		
↳ recommended	0.5 - 40 mm	0.5 - 60 mm
↳ maximum	60 mm	80 mm
↳ piercing	30 mm	50 mm
Plasma gases		O <sub>2</sub> , N <sub>2</sub> , Air
Swirl gases		O <sub>2</sub> , N <sub>2</sub> , Air
Marking gases		Ar, N <sub>2</sub> , Air



[www.kjellberg.de](http://www.kjellberg.de)

Kjellberg Finsterwalde Plasma  
und Maschinen GmbH  
Oscar-Kjellberg-Str. 20  
03238 Finsterwalde | Germany

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+49 3531 500-0  
sales@kjellberg.de