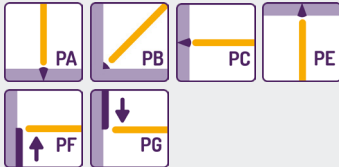


Processing information

Welding positions:



Polarity:



A light reciprocating movement will help to drive the molten metal out of the kerf. The easiest way by horizontal pieces is to hold on an angle of 45° in cutting direction. At vertical pieces an angle of 60° downwards inclined is recommend. Moistured electrodes should be re-dried up to 70°C for about 30 minutes. In enclosed rooms it is necessary to suction the welding fumes.

Application

Electrode for cutting all unalloyed and alloyed steel grades as well as nonferrous metal, cast steel and cast iron.

Field



use

Electrode for Cutting

Materials

Metallic Materials

Welding Current, Packaging

Item no.	Dm./Länge [mm]	Amperage [A]	kg/Pack	≈ Piece/Pack	kg/1000 Pc.
00.990.404*	4,00/450	160 - 210	6,0	93	64,5
00.990.504*	5,00/450	200 - 250	6,0	58	103,4

* This product is not a standard stock article. All dimensions are produced only to customer order. Ask for an individual quotation.



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