

# Unalloyed Welding Electrodes

according to DIN EN ISO 2560-A, DIN 1913 and AWS A 5.1

## LLOYD

Rutile-coated stick electrode for shipbuilding

## PRIMA

Rutile-cellulosic-coated general purpose electrode for all positions

## PRIMA BLUE

Rutile-cellulosic coated welding rod for all welding positions

## TITAN ROT

Heavy rutile-coated general purpose welding electrode

## TITAN

Rutile-basic-coated general purpose welding electrode

## OPTIMAL

Rutile-basic-coated stick electrode for thin sheet thickness

## TRUMPF

Acid-coated special electrode

## GARANT

Basic-coated general purpose welding electrode

## GARANT K

Basic-coated, nickel alloy stick electrode with high strength and toughness, low hydrogen content

## LLOYD GRUEN

Rutile-cellulosic-coated stick electrode for shipbuilding

## PRIMA S

Thick coated rutile-cellulose general purpose welding electrode

## PERFEKT

Basic-coated stick electrode for welding in vertical down position

## TITAN S

Heavy rutile-coated general purpose welding electrode with high strength and toughness

## TITAN K

Rutile-basic-coated welding electrode with high strength and toughness

## KONTAKT 160

Heavy rutile-coated stick electrode with high recovery

## PROGRESS

Basic-coated stick electrode for welding in vertical up position

## GARANT S

Basic-coated general purpose welding electrode with high strength

## GARANT BR

Double rutile-basic-coated welding electrode

## **GARANT AC/DC**

Rutile-basic-coated stick electrode with high strength