

High-alloyed Welding Electrodes

according to DIN EN 1600 and DIN 8556

FINOX 4820 AC

Rod electrode 26% Cr, 4% Ni, material number 1.4820

Finox 4842 B

Rod electrode with 26% CR, 20% Ni, material number 1.4842, AWS 310, basic-coated

FINOX 4316 AC

Rod electrode with 19% Cr, 9% Ni, material number 1.4316, AWS 308L

FINOX 4551 B

Niobium-stabilised rod electrode with 19%Cr, 9% Ni, material number 1.4551, AWS 347, with highertoughness, basic-coated

FINOX 4430 F

Special electrode for vertical down welding with 19%Cr, 12% Ni, 3% Mo, material number 1.4430, AWS 316L

FINOX 4462 AC

Special electrode for duplex-steels of the alloy 22% Cr, 9% Ni, 3% Mo, material number 1.4462, AWS 2209

FINOX 4370 AC

Electrode for black-and-white joints, also for hard-manganese steel with 18% Cr, 8% Ni, 6% Mn, material number 1.4370, AWS 307

FINOX 4337 AC

Black-and-white general purpose electrode with 29% Cr, 9% Ni, material number 1.4337, AWS 312

FINOX 4842 AC

Rod electrode with 26% Cr, 20% Ni, material number 1.4842, AWS 310

FINOX 4829 AC

Rod electrode with 22% CR, 12% Ni, material number 1.4829, AWS 309

FINOX 4551 AC

Niobium-stabilised rod electrode with 19% Cr, 9% Ni, material number 1.4551, AWS 347

Finox 4430 AC

Rod electrode with 19% Cr, 12% Ni, 3% Mo, material number 1.4430, AWS 316L

FINOX 4576 AC

Niobium-stabilised rod electrode with 19% Cr, 12% Ni, 3% Mo, material number 1.4576, AWS 318

FINOX 4519 AC

Rod electrode with 20% Cr, 25% Ni, 5% Mo and copper, material number 1.4519, AWS 385

FINOX 4431 AC

Electrode for black-and-white joints, also for hard-manganese steel with 20%Cr, 10% Ni, 3% Mo, material number 1.4431, AWS 308Mo

FINOX 4332 AC

Electrode for black-and-white joints with 23%Cr, 13% Ni, material number 1.4332, AWS 309L

FINOX 4459 AC

Electrode for black-and-white joints with 23% Cr, 13% Ni, 2% Mo, material number 1.4459, AWS 309MoL

FINOX 29/9 GOLD

Special electrode for or extremely crack-resistant joint welding with 30% Cr, 9.5% Ni, 1% Mn, Material number 1.4337, AWS E312-16